

What do you do if your R8 tooling will not go in to the spindle of the PM-833T Mill?

It is a simple fix, only a set screw.

- 1: Disconnect the machine from any power source to prevent accidental starting
2. Lower the quill so that the slots in the side are fully exposed, and use the quill lock handle to lock in the lowered position.
3. Turn the spindle by hand until you can see the set screw as shown in the photo below
4. Adjust this set screw until the tool that you are trying to insert will slide in. This fix is now complete.
(Some people prefer to completely remove this set screw, as it is only a locating screw, it is not absolutely necessary for operation. If you choose to remove it, please be careful not to drop it when you remove it, it is best to have a magnetic pick up tool under it as a backup when removing)

